CEC TURNTABLE

Service Manual

DIRECT DRIVE AUTOMATIC TURNTABLE

DD-8200





CEC International Inc.

CONTENTS

ı.	TECHNICAL SPECIFICATIONS	l
2.	DISASSEMBLY INSTRUCTIONS	2
3.	ADJUSTMENTS	
	3-1 TOOLS REQUIRED FOR ADJUSTMENTS 3	3
	3-2 STYLUS POINT HEIGHT 3	,
	3-3 MOTOR MOUNTING POSITION 3	3
	3-4 AUTO RETURN MECHANISM 4	ļ
	3-5 TURNTABLE SPEED 4	ļ
	3-6 VOLTAGE CHANGEOVER 4	ļ
4.	TROUBLESHOOTING 5	,
5.	PARTS REPLACEMENT 6	ò
6.	PARTS LIST 7	,
7.	EXPLODED VIEW	
	7-1 MECHANISM 8	ì
	7-2 CABINET)
	7-3 PACKING10	ì
	7-4 ACCESSORY PARTS	
8.	DIAGRAMS11	
	8-1 SERVO CONTROLLER CIRCUIT DIAGRAM 11	1
	8-2 WIRING DIAGRAMS11	
	8-3 PRINTED CIRCUIT BOARDS	,
	8-4 CIRCUIT DIAGRAMS	,

Model	Destination
A	USA (UL Approval)
C	Canada (CSA Approval)
E	Europe (Scandinavian Approval)
G	General territories

TECHNICAL SPECIFICATIONS

Description	Condition	Nominal	Limit
Туре		Direct drive, front operation auto-return	
Platter		System Aluminum alloy die-cast, 31 cm	
riatter		featuring stroboscopic calibrated spots	
	· ·	with neon lamp	
Motor		20-pole, 30-slot DC servo direct drive	
Speed		motor	•
Speed Speed calibration		2-speeds: 33-1/3 rpm, 45 rpm ±3%	±2.8%
S/N ratio	DIN 45539A	48 dB	45 dB
-,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	DIN 45539B	70 dB	68 dB
Wow & Flutter	Measured at 3 kHz signal	0.03% WRMS	0.038% WRMS
•	DIN 45507	0.05%	0.06%
Tone arm			
Headshell		Plug-in type	
Overall length Effective length		300 mm	
Overhang		215 mm 15 mm	
Adjustable force range		0 to 2.5g/1 turn of the scale ring	1
· taj ··································		(directly readable in 0.5g steps)	
Acceptable cartridge weight		4 to 12g	
Cartridge (Model G)		VC-10 Dual Magnet type	
Frequency response		20 - 20,000 Hz	
Output voltage		2.5 mV at 1 kHz 3.54 cm/sec.	1.8 - 3.5 mV at TRS-1004
Channel difference		2 dB at 1 kHz	record
Channel separation		20 dB at 1 kHz	16 dB at 1 kHz at TTR-10
onamer separation		20 db at 1 K12	record
Tracking force		2 grams	
Stylus tip		0.6 mil diamond stylus	
Power source	Model A and C	117 Volts, AC 60 Hz	
	Model E	117/220 Volts switchable, 50/60 Hz	
Power consumetion	Model G	117/220 Volts switchable, 50/60 Hz	
Power consumption Dimension	· ·	3.5 watts 156(H) x 457(W) x 350(D) mm	
Weight		10 kg (Net)	1
		TO Kg (14CL)	

DISASSEMBLY INSTRUCTIONS

1. TOOLS REQUIRED FOR DISASSEMBLY

Phillips-head screwdrivers (for M5 and M3)
Slotted-head screwdrivers (medium and small sizes)

Hexagon-head wrench (for hexagon socket headless set screw M4)

Nippers

Hexagon box type screwdrivers (for M5 and M3)

2. DO THE FOLLOWING PRIOR TO DISASSEMBLY:

- (1) Remove the dust cover.
- (2) Remove the turntable platter.
- (3) Fix the tone arm in place with the lock-lever of the
- (4) Place the set on a suitable bench with the bottom base upward. (Fig. 1)

3. REMOVE THE MOTOR

- (1) Remove with a Phillips-head screwdriver the eight screws which hold the bottom base (Fig. 1).

 NOTE: One of the eight screws is placed behind the audio-insulated leg A as shown in Fig. 1.
- (2) Remove the return plate (1) and return arm (8).
- (3) Disconnect with a nipper the lead wires of servo controller circuit board except for one from motor.
- (4) Remove the servo controller circuit board from the P.C.B. mounting spacer (1).
- (5) Disconnect with a nipper the grounding wire of motor (Fig. 2).
- (6) Place the set on a suitable bench with the surface of chassis upward.
- (7) Remove the drive gear 5.
- (8) Remove the three screws A which fasten the motor. (Fig. 3) Then the motor can be removed.

4. REMOVE THE TONE ARM

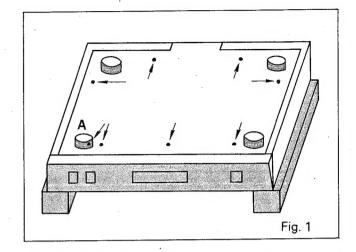
- (1) Remove the return plate. 10
- (2) Remove the shield case 39, disconnect from the shield connector plate the lead wires coming from the tone arm and remove the wirings.
- (4) Remove the tone arm mounting nut (5)
- (5) Place the set on a suitable bench with the surface of chassis upward.
- (6) Remove the three screws B described in Fig. 3.

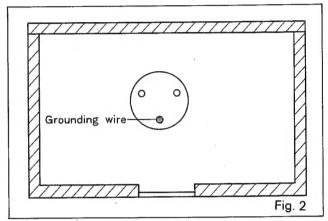
5. REMOVE THE VARIABLE RESISTOR

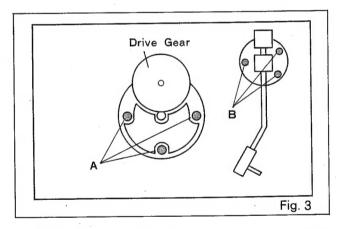
- (1) Remove the front panel ③ from the cabinet.
- (2) Tear the pitch control nameplate 33 down from the front panel and remove the two screws 10 which fasten the variable resistor.

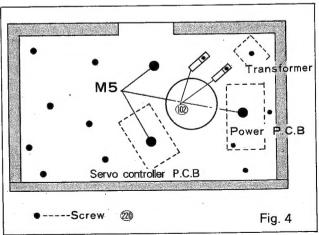
6. REMOVE THE SUB-CHASSIS

- (1) Remove the tone arm.
- (2) Remove the three M5 screws and the thirteen screws which mount the sub-chassis to the









cabinet (Fig. 4).

(3) Remove the terminal plate 98.

ADJUSTMENTS

1. TOOLS REQUIRED FOR ADJUSTMENTS

Small level indicator
Hexagon box type screwdriver
Phillips-head screwdriver (M3)
Slotted-head screwdrivers (smaller size)

Note: Be sure to set the bench for adjustment level and shut the power off.

2. STYLUS POINT HEIGHT

Place the set with the bottom base removed on a stable table, set the turntable platter, the platter mat and a record, and check the level of the turntable with a level indicator.

(1) Auto Up

Adjust the height from the record surface to the stylus point in the following order so that it conforms to the dimensions shown in Fig. 5 during auto return:

- (a) Set the stylus down at slightly outside position from the end sound groove of a record (65 - 70R from the turntable shaft).
- (b) Push the reject lever and slowly turn the turntable platter so that the tone arm starts auto return operation.
- (c) Stop the rotation of the turntable platter before the tone arm passing over the edge of a record and measure the gap between the stylus point and record surface.
- (d) If the gap is not within the dimensions specified in Fig. 5, turn the lifter shaft as shown in Fig. 6, and adjust the height referring to the below.

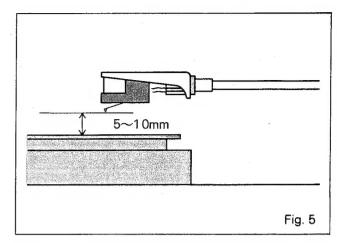
Less than 5 mm	Turn clockwise			
More than 10 mm	Turn counter-clockwise			

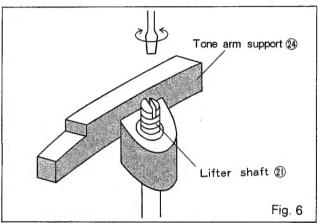
(2) Manual Up

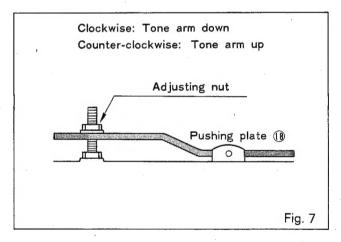
Adjust by turning the nut in Fig. 7 so that the gap between the stylus point and record surface becomes equal to that at the time of auto up when the cueing lever is set to the $\underline{\mathbf{y}}$ position.

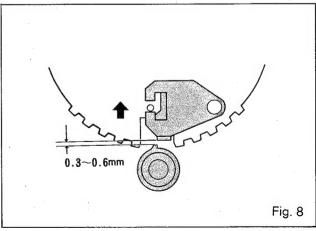
3. MOTOR MOUNTING POSITION

- (1) Loosen the screws A in Fig. 3 which hold the motor.
- (2) Push ratchets A and BL attached to the drive gear as far as possible in the direction of the arrow shown in Fig. 8.
- (3) Move the motor so that the gap between the turntable gear and ratchet A becomes as shown in Fig. 8. and tighten the screws.









4. AUTO RETURN MECHANISM

- (1) Make sure the tone arm fixing plate is properly installed as shown in Fig. 9.
- (2) Put on a record and set the stylus down slightly outside the end sound groove or 65 - 70R from the center of the turntable. When the record ends, make sure the tone arm automatically returns from any of the following positions:
 - (a) For LP records, a click is heard when the stylus is between 53 and 57.5 R and then the tone arm automatically returns.
 - (b) For EP records, a click is heard when the stylus is between 48.5 and 53 R and then the tone arm automatically returns.
 - (c) For the auto return test record (CEC RG-652), a click is heard when the stylus is between 55 and 61 R and then the tone arm automatically returns.
- (3) If the tone arm does not automatically return from all of the above positions, turn the adjusting hexagon bolt in Fig. 9 to adjust the tone arm return position. Clockwise turning of the screw brings the return position close to the center of the turntable and counterclockwise turning of the screw moves the return position away from the center of the turntable.

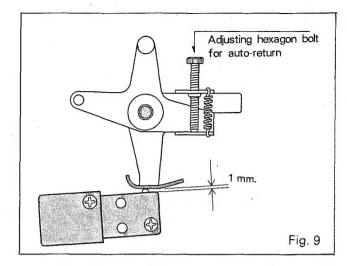
5. TURNTABLE SPEED

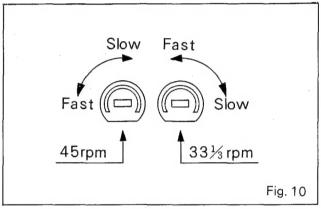
The rotating speeds of the turntable can be adjusted to minimum ±2.8% with the pitch control knob. If the specified adjusting range cannot be obtained, adjust as follows:

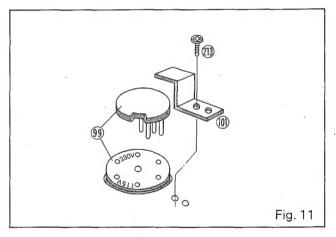
- (1) Place the pitch control knob at the center.
- (2) Remove the platter and put the speed adjusting label off from the cabinet.
- (3) Rotate from the two holes beneath the speed adjusting label the semi-fixed variable resistors. Check to see if the strobo indexes appear stationary after placing turntable platter (Fig. 10).

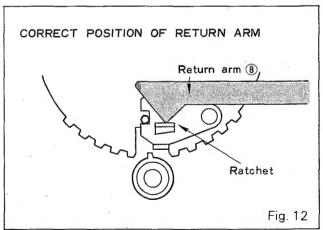
6. VOLTAGE CHANGEOVER (MODEL E AND G)

- (1) Voltage changeover mechanism is placed at the rear of the cabinet. Remove the screw which fastens the protector and remove the protector (Fig. 11).
- (2) Withdraw the plug and reinsert it in such a way that the desired voltage marking is exposed in the cut of the plug.
- (3) Fasten the protector with the screw.









TROUBLESHOOTING

1. The tone arm will not automatically return.

Remove the turntable platter and check to see that the return arm lies on the ratchet BL. Yes: Place the return arm to the correct position as shown in Fig. 12. Check to see the clearance between gear of motor shaft and ratchet is reasonable (Fig. 8). Loosen three screws (Fig. 3) which fasten the motor shaft, and adjust. Rotate adjusting hexagon bolt (Fig. 9) of tone arm fixing plate counter-clockwise.

2. The tone arm returns some seconds after the end of the performance.

Rotate adjusting hexagon bolt (Fig. 9) of tone arm fixing plate counter-clockwise.

3. The tone arm returns before the end of the performance.

Rotate adjusting hexagon bolt (Fig. 9) of tone arm fixing plate clockwise.

4. The turntable platter will not rotate even though the tone arm is above the record.

Check to see that the strobo light is ON. -Yes: Motor defective. Check to see that 24±2V is Yes: Check to see that 18V is No: Check the fuses of secondary. available from the secondary available at DC output (+) in of the transformer. power printed circuit boord. Power printed circuit board 62) defective. Replace the fuse. Ok: Check the microswitch. No: Check to see that the power Yes: Check the fuse. No: Replace the fuse. plug is securely connected. No: Connect the plug, -No: Check to see that proper voltage is available at the primary of the transformer. ~ No: Replace the microswitch. Yes: Transformer defective,-No: Check the leads from the AC circuit board to the primary of the transformer.

5. The turntable platter will not stop rotating.

Check to see if the turntable will stop rotating when knob of microswitch is sufficiently pushed.

Yes: Adjust the clearance between the knob of microswitch and tip of tone arm fixing plate to 1 mm. (Fig. 9) Check the wiring. Replace wiring according to the circuit diagram. -No: Check the microswitch. No: Microswitch defective. Capacitor defective.

- Adjustment of turntable speed cannot be made.
 - · Strobo indexes appear not to stand still.

Readjust semi-fixed variable resistors referring to TURNTABLE SPEED of ADJUSTMENTS.

· No speed adjustments with variable resistor knob.

Check the wirings including the motor servo controller circuit. No: Replace wiring according to the wiring diagrams. Yes: Check the variable resister. FNo: Variable resister defective. Check the push switch. -No: Push switch defective. Yes: Motor defective.

7. No sound from the speaker.

Check to see that the output cords are securely connected to the amplifier (receiver).

No: Connect the cord.

Yes: Check to see that connections are made to the PHONO input terminals of the amplifier.

No: Connect to PHONO.

Yes: Check to see that the select switch of the amplifier is placed to PHONO.

Yes: Remove the headshell, touch the upper two pins at the end of the arm with a metal screwdriver and listen for the speaker to produce a humming noise. (Fig. 13)

No: Perform continuity test between the arm and output cords.

Yes: Check the connections between the cartridge and headshell.

No: Make correct connections.

Yes: Cartridge defective.

8. The tone arm will not go down even with the cueing lever in ▼ position.

Check to see that the lifter shaft (2) moves down when the cueing lever (14) is pushed down.

No: Replace lifter shaft assy or tone arm.

Yes: Loosen the screw of lifter shaft and adjust the clearance between stylus point and record surface to 5-10 mm when the cueing

lever is in ▼ position, referring to STYLUS POINT HEIGHT of ADJUSTMENTS.

9. The turntable is rotating but the strobo light will not light.

Check the 12 $k\Omega$ resistor which is connected with neon lamp in series.

Yes: Neon lamp is defective. No: Replace 12 k Ω resistor.

PARTS REPLACEMENT

1. TONE ARM

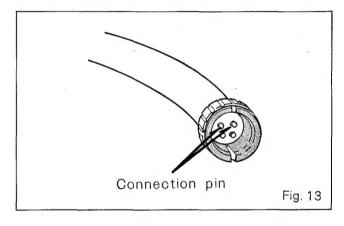
Remove the tone arm referring to DISASSEMBLY IN-STRUCTIONS, 4 step(1) to (6) and replace. To reassemble, use DISASSEMBLY INSTRUCTIONS in reverse. Adjust the tone arm referring to ADJUSTMENTS, 2 and 4.

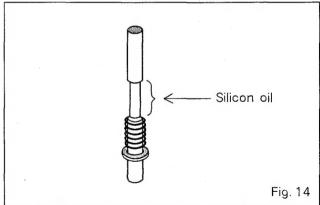
2. MOTOR

Remove the motor as shown in DISASSEMBLY INSTRUCTIONS, 3. Replace the new motor and fasten it by screws. After replacement, check the position of motor referring to ADJUSTMENT 3.

3. LIFTER SHAFT

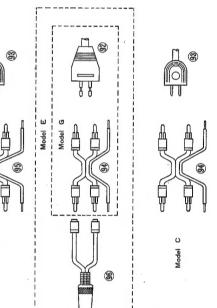
Remove the tone arm in accordance with DISASSEMBLY INSTRUCTIONS 4. Turn the lifter shaft clockwise as far as possible and the tone arm support can be removed, and pull out the lifter shaft from the tone arm in the direction of upward. Replace new lifter shaft after adhering 10⁵ CS silicon oil (Fig. 14). After finishing reassembling, be sure to check the gap between stylus point and record surface referring to ADJUSTMENTS, 2.





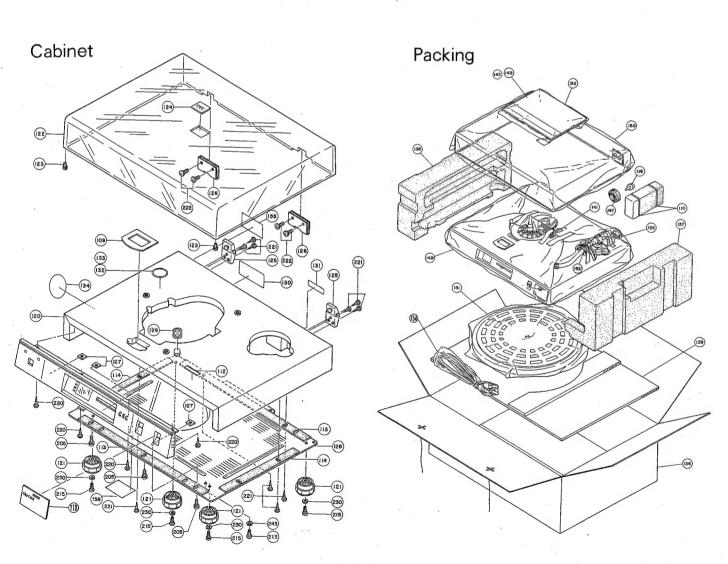
PARTS LIST

ef. No.	Parts No.	Description	Model	Ref. No.	Parts No.	Description	Model
	C 20552s CA 44708	Sub-chassis assy. Ratchet A		79 80	CF 44991 CH 43369	Fuse 200 mA Fuse label	A.C. E.G.
	CD 44709	Ratchet BL		80	CH 43369 CH 42906	Fuse label	A, C.
4	CB 41801	Ratchet collar	1	82	CH 42906 CH 43860	Fuse label	E. G.
5	CD 20528	Drive gear	1	83	CH 43547	Fuse label	A. C.
	CB 44590	Drive gear shaft		84	CF 30401	Transistor	
	CB 41809	Return arm shaft		85	CF 44975	Insulation sheet	
	CD 44707	Return arm		86	CF 44804	Lamp printed circuit board assy.	
	CA 45010 C 20519s	Guide plate Return plate assy.		87	CF 30490	P. C. B. mounting spacer	
	C 20444s	Return plate assy.	A. C. E. G.	88	CF 30266	Microswitch	A. C. E. C
	CE 41827	Return plate assy.	J. 2. 3.	88 89	CF 30218 CF 44803	Microswitch Push switch	U. E. C
	CB 44697	Return plate support		90	CF 30527	Variable resistor	
	CB 44691	Lever shaft	1	91	CF 43965-5	Neon lamp	
14	CD 30498-1	Cueing lever	A. E.	92	CF 30332	AC power supply cord	E, G.
14	CD 30498	Cueing lever	C. G.	93	CF 42920	AC power supply cord	A. C.
	CE 44830	Lever spring	0, 0.	94	CF 44807	Output shielded cord	C, E, C
	CD 20525	Turntable platter	1. }	95	CF 44994	Output shielded cord	A.
	CD 44457	Cushion stopper		96	CF 44809	DIN/RCA adapter	E.
	CA 30496	Pushing plate		97	CF 44694	Shield connector plate	
	CB 43918	Pushing plate pin		98	CA 44715	Terminal plate A.	A. C.
20	CE 43917	Pushing spring		98	CA 44689	Terminal plate B.	E. G.
	CB 44679 CE 41533	Lifter shaft		99	CF 43533	Voltage changeover mechanism	E. G.
23	CA 43846	Spring		100	CD 43768 CD 44421	AC cord bushing AC cord bushing	A. C.
	CD 30502	Spring mounting Tone arm support	1	100	CA 43966	Protector	E. G. E. G.
	CD 30302 CD 44027-1	Tone arm support rubber		107	CA 43966 CA 42667	Metalic cord clamping	L., O.
26	C 44801s	Neon hood assy.	. 1	103	CF 20554	Motor assy.	
27	CA 44681	Switch angle		104	CD 30500	Motor cover	
	CD 44680-1	Speed-change button	A. E.	105		Resistor 1kΩ, ¼w	
	CD 44680	Speed-change button	C. G.	106	CD 43890	Plastic tie	C. E. C
29	CD 44682-1	Pitch control knob	A. E.	107	CD 44297	Switch cover	Α.
29	CD 44682	Pitch control knob	C. G.	107	CD 41833	Switch cover	C. E. C
30	CH 44974	Fiber frame	1	108	CA 44982	Lamp mounting plate	C. E. C
	CD 20576s-2	Front panel	A	109	CA 44923 CD 45051	Frame B.	
31		Front panel	C	110 111	CH 44645	Rubber ring Caution label	A.
31	C 20576s-1	Front panel		112	CH 44969	Stylus change label	Ĝ.
	C 20576s CD 44699	Front panel	G	113	CA 45036	Rumble absorbing rubber A	
33	CD 44699 CK 44685-1	Illumination window Pitch control nameplate		114	CA 45037	Rumble absorbing rubber B.	
	CK 44685-1	Masking cloth	1	115	C 45012	Adapter mounting	A. E.
35	CD 30501	Frame)	116	CA 44416	Cartridge mounting spacer	
36	CA 44687	Transformer mounting plate		117	CD 43580-0	Stylus position gauge	Α.
37	CD 41875	Motor cushion rubber	1	118	CH 45073	Lever caution label	-
38	CR 43201	Motor stud	į Į	119	CH 44751	Stylus position gauge	E.
39	CA 44695	Shield case	į <i>i</i>	120	CM 20529	Cabinet	A 427
40	C 44017s	Tone arm fixing plate assy.		121	C 45124s-1	Audio-insulated leg	A. C. E. (
	CF 41817	Tone arm fixing plate spring		121	C 45124s CD 20446	Audio-insulated leg Dust cover	U, E. (
	CE 44820	Reject spring		122 123	CD 20446 CD 44205	Dust cover cushion	
	CD 43972	Reject spring spacer	1	123	CK 44884	Dust cover cusmon Dust cover nameplate	A.E.
	C 45044s C 45047s	Slide plate mounting plate assy. Slide plate assy.	1	124	CK 44143	Dust cover nameplate	C.G.
46	CA 450478	Latch-plate		125	CK 43202-1	Free-stop hinge	3.4.
	CA 45028 C 45048s	Reject lever assy.	1	126	CK 43203	Lock plate	
48	CE 45035	Latch-plate spring		127	CA 44690	Plain nut	
	CE 45034	Joint spring		128	CA 20527	Bottom base	
50	C 45049s	Lever mounting angle assy.		129	CH 44399-1	Speed adjusting label	
51	CF 30526-1	Tone arm assy.	A	130	CK 44921	Rating label	Α.
51	CF 30526	Tone arm assy.	C.E.	130	CK 45007	Rating label	Ç.
51	CF 30526-2	Tone arm assy.	G,	130	CK 44812	Rating label	E.
51-1		Counterweight		130	CH 44808 CH 44312	Rating label Serial number label	G.
51-2		Subweight		131 132	CH 44910	Voltage label (240V)	G.
51-3 51-4		Lateralweight Headshell	1	133	CH 44911	Voltage label (120V)	G.
51-5		Tone arm		134	CH 44997	Cabinet label	A.
	CF 44802	Cartridge VC-10	G,	135	CH 44222	Tone arm packing cushion	
53		Cartridge mounting hardwares	A. C. E.	136	CH 44758-2	Carton box	A.
54	CB 43212-1	Cartridge mounting screw	A. C. E.	136	011 1177	Carton box	A. C. E.
55	CB 43212-3	Cartridge mounting screw	A. C. E. A. C. E.	136	CH 44758-1	Carton box	E.
56	CB 43212-4	Cartridge mounting screw	A. C. E.	136 137	CH 44758 CD 20540	Carton box Styrol packing right side	G.
57	CB 43213	Cartridge mounting nut		137	CD 20540 CD 20541	Styrol packing right side Styrol packing left side	
	CD 43214	Cartridge mounting washer		138	CH 44759	Bottom carton plate	
	CB 43212-5	Cartridge mounting screw	G.	140	CD 20518	Turntable platter mat	A.
	CF 44074	Wirings	A.C.	140	CD 20455	Turntable platter mat	A. C. E. C
	CF 30559 CF 30523	Power transformer Power transformer	E. G.	141	CH 44885	Return arm support	
	CF 30523 C 45004s	Power transformer Power printed circuit board assy.	A.	142	CH 45055	Guarantee card	A.
62	C 45004s	Power printed circuit board assy.	ĉ:	143	CH 45065	Owner's manual	A. C. E. C
62	C 44718s	Power printed circuit board assy.	E.G.	143		Owner's manual	C. E. C
63	CF 42734	Condenser	E.G.	144	CD 30417	Parts box	
64	CF 43838	Condenser	Α.	145	CH 44216	Parts box cover	
65	CF 43562	Condenser	C.	146	CK 44861-1	Oil tube	A.
	CF 44793	Electrolytic condenser	1	146	CK 44861	Oil tube	C. E. (
		(1000µF, 35V)	j -{	147	CD 43100	45 rpm adapter	
67	CF 44794	Electrolytic condenser		148	CD 44217	Screwdriver	
		(470μF, 35V)]]	149	CH 44220 CH 44221	Polyethylene bag	
68		Resistor 12 kΩ, 1w	'	150 151	CH 44221 CH 40112	Polyethylene bag Polyethylene bag	K.
69		Resistor 0.5Ω, 1w		152	CH 41211	Polyethylene bag	
70		Resistor 82Ω, ¼w Resistor 750Ω, ¼w		153	CH 43179	Polyethylene sheet	
71 72	1	Resistor 1.6kΩ, ¼w	1	154	CH 40115	Polyethylene bag	
14	CF 44795	Silicon bridge diode		155	CH 44315	WARNING label	A.
73		Zener diode	1	156		Tone arm mounting nut	
73 74	CF 44796	Letter alone					
74	CF 44796 CD 43534	Spacer		157		Tone arm mounting washer	
74 75 76			E. G. A. C.		CH 44314	Tone arm mounting washer CAUTION label	A.

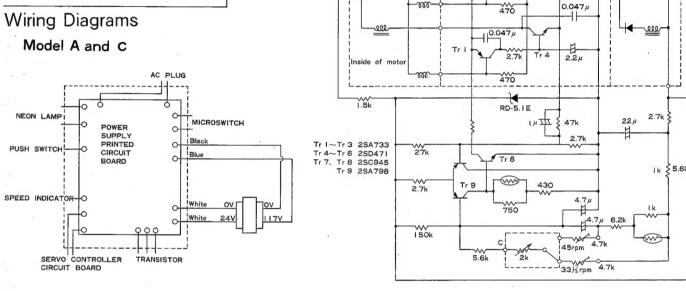


SCREWS WASHERS AND NUTS

Ref. No.	f. No. Description		Description		
201	⊕ Pan head screw M3x18	223	Hexagon nut M3		
202	⊕ Hexagon head bolt M3 x 25	224	Hexagon nut with flan	ge M3	
203	Pan head screw M4x6	225	Plain washer (Bronze)		
204	Pan head Sems screw with spring washer M3x6	226	Plain washer	$3\phi \times 10\phi \times 1t$	
205	Pan head Sems screw with spring washer M3x10	227	Plain washer	$3\phi \times 14\phi \times 1t$	
206	Pan head Sems screw with spring washer M3x25	228	Plain washer	$4\phi \times 10\phi \times 1t$	
207	⊕ Pan head Sems screw with spring washer M4x10	229	Plain washer (Bronze)		
208	Pan head Sems screw with toothed lock washer	230	Plain washer	$4\phi \times 12\phi \times 1t$	
	M5x16	231	Plain washer	$4.7\phi \times 10\phi \times 0.3t$	
209	⊕ Pan head with plain washer M4x20	232	Plain washer	$6\phi \times 16\phi \times 1t$	
210	Countersunk head screw M3x8	233	Polyethylene washer	$4\phi \times 10\phi \times 1t$	
211	Pan head tapping screw (Class 2) M3x5	234	Polyethylene washer	$5.2\phi \times 12\phi \times 1t$	
212	Pan head tapping screw (Class 2) M3x6	235	Spring washer	3ϕ	
213	Pan head tapping screw (Class 2) M3x8	236	E type washer	2φ	
214	Pan head tapping screw (Class 2) M3x16	237	E type washer	3φ	
215	⊕ Pan head tapping screw (Class 2) M3.5x10	238	E type washer	4φ	
216	Pan head tapping screw with plain washer M3x5	239	Oval lug	3φ	
217	Pan head tapping screw with plain washer M3x10	240	Oval lug	4ϕ	
218	Hexagon socket headless set screw M4x5	241	Stop ring CSTW-2		
219	Plastic screw M3x8	242	Stop ring CSTW-3		
220	Brazier head tapping screw (Class 1) M3x12	243	Toothed lock washer	3ϕ	
221	Brazier head tapping screw (Class 1) (Bronze) M3x12	244	Toothed lock washer	4ϕ	
222	Oval countersunk head screw M4x10				



Accessory Parts Silver Silver



DIAGRAMSServo Controller Circuit Diagram

